Remove socket cable from the black module located just under steering wheel, near by steering shaft.
Pin 3 and Pin 5 must be short circuited.

Pin 10 and Pin 12 must be short circuited.

Short circuited pins on the socket cable are as viewed picture below.

After these steps, you may program a new key to this Fiat Doblo car with Zed-FULL under, OBD > Fiat > Fiat-EU > Immobiliser > Pre-coding chip. > Delphi 46 chip 93C86/NEC menu.